

Technical Characteristics

DUNA model is veneered with AMERICAN CHERRY wood and WALNUT

MANAGEMENT DESKS AND CONFERENCE TABLES

- Desktops are made of 31mm thick MDF and veneered .
- The veneer of the top and the edges are made in a single piece.
- The top perimeter is rounded thereby avoiding sharp edges.
- The 100mm squared metal legs are painted with graphite grey epoxy.
- Legs of circular and oval conference tables are cylindrical.

PEDESTALS

- The structure consists of a 19mm thick board with a textured melamine finish.
- Drawer fronts are made of 20mm thick MDF veneered.
- The top is 23mm thick MDF veneered rounded at the front and rear.
- The rails are made of metal, painted with black epoxy. Capable of supporting 34 kg.
- Locks have interchangeable barrels and a master key system.
- The drawer structure, depending on the pedestals selected are:
 - Folding (Particleboard with a textured PVC finish)
- The drawers and filing drawers are made of particleboard with a textured PVC finish.
- The drawer rails are metal and epoxy paint finish. They run on a wheel ball-bearing mechanism and can sustain a weight of 34kg.

VARNISHES

The varnishes used on the wood are as follows:

- a) Photopolymerizable base coats applied with rollers, with two transparent components.
 - b) Polyurethane base coats with two transparent components, applied with spray gun and curtain.
- The finish coat is with polyurethane varnish that provides adherence, strength and a permanent finish.
 - It should be noted that all of these products are completely free of formaldehyde and so do not give off this substance during application nor from the film of varnish, once the piece of furniture has been completed.